



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-13
Job Sheet 173140



Part No: PB67-43001-13

Job Qty: 2 ea

Part Name: Aft Adjustable Blade Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-06-26 new issue DD verified by:ec IPP RevC 10.09.27 per RevC EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Large Fab-7		CPC
100	Large Fab	2 pcs	4/14/18	4/14/18	0.00	5.41	Large Fab 2		CPL
102	Mill Conv	2 pcs	4/14/18	4/14/18	0.00	0.48	Mill Conv 1		J.C.L. 18-04-09
105	QC	2 pcs	4/14/18	4/14/18	0.00	0.00	QC5		24 2018 04.12
110	QC	2 pcs	4/14/18	4/14/18	0.00	0.00	QC9		24 2018 04.12
160	Powdercoat	2 pcs	4/14/18	4/14/18	0.00	0.25	Powdercoat3		0418-4-13
170	QC	2 pcs	4/14/18	4/14/18	0.00	0.00	QC3		CPC
180	Small Fab	2 pcs	4/16/18	4/16/18	0.00	1.39	Small Fab-9		CPC DAS
190	QC	2 pcs	4/16/18	4/16/18	0.00	0.00	QC5		38
200	Packaging	2 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-2		CPC 9-89
210	QC21-SA	2 Ea	4/16/18	4/16/18	0.00	0.00	QC21		DAS 21

11/38014 START 11:05 OUT: 320° FIMS 10:35

APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PB67-43001-249	Inner Tube Bushing	2 Ea (1 ea)	90-Start up Operation	F160831
PB67-43001-253	Gusset	2 Ea (1 ea)	90-Start up Operation	F160822
PB67-43001-254	Gusset	2 Ea (1 ea)	90-Start up Operation	F160819
PB67-43001-255	Inner Tube	2 Ea (1 ea)	90-Start up Operation	F160833
PB67-43001-67	90° Blade Support Assembly	2 Ea (1 ea)	90-Start up Operation	5048028
MS124780	Helical Insert	2 Ea (1 ea)	180-Small Fab	M128 173
MS27039-1-10	Screw	16 Ea (8 ea)	180-Small Fab	5005345
NAS1149D0316J	Washer	16 Ea (8 ea)	180-Small Fab	FMS15302-9
NAS1149D0363J	Washer	16 Ea (8 ea)	180-Small Fab	5015269
PB67-43001-69	90 Degree Cover Plate	2 Ea (1 ea)	180-Small Fab	5004021
PB67-43001-83	D-Pad Assembly, Short	2 Ea (1 ea)	180-Small Fab	F160825



Container No: S053401



Part: PB67-43001-13

Job No: 173140

Serial No/Batch: S053401

Revision:

Inspector:

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	PB67-43001-249	2	21	0
	PB67-43001-253	2	20	0
	PB67-43001-254	2	20	0
	PB67-43001-255	2	5	0
	PB67-43001-67	2	0	0
	MS124780	2	28	0
180-Small Fab	MS27039-1-10	16	401	0
	NAS1149D0316J	16	857	0
	NAS1149D0363J	16	3,423	0
	PB67-43001-69	2	13	0
	PB67-43001-83	2	4	0
Part Specifications				
Specifications could not be found.				

Plex 2/26/18 1:07 PM Dart.Gagnon.Michelle